



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D5528-1

Job Sheet 189522



Part No: D5528-1

Job Qty: 45 pcs

Part Name: Tubing



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/25/19

Job Tracking No:

Due Date: 2/6/19

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG REV A IPP REV:A 17.04.25 NEW ISSUE DD VERF:JFS

Ship Via:

note: 9 Rolls of Soft / will need to be cut @ 10ft in house / back order till March
for the 10ft long. CL JAN 25 2019

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	45 pcs		2/6/19	0.00	0.00	Purchasing - 1		JAN 31 2019
13							Purchasing - 2		
9-89							Purchasing - 3		
110	Packaging 2-1 - Receive - B4B	45 pcs		2/6/19	0.00	0.00	Packaging 2 - 1 - B4B		JAN 31 2019
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 - B4B		
							Packaging 2 - 21 - B4B		
							Packaging 2 - 22 - B4B		
							Packaging 2 - 23 - B4B		
							Packaging 2 - 24 - B4B		
							Packaging 2 - 25 - B4B		
							Packaging 2 - 26 - B4B		
							Packaging 2 - 27 - B4B		
							Packaging 2 - 28 - B4B		

Bring to
Sylvie!



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S149717



Part: D5528-1

Job No: 189522

Serial No/Batch: S149717

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 01/31/19

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				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	DAS
120 QC 6	45 pcs	2/6/19	0.00 0.00	QC 6 - 38	38
				QC 6 - 42	9-89
				QC 6 - 9	
				QC 6 - 68	
				QC 6 - 61	
130 Packaging 3-1 - Stock - B4B	45 pcs	2/6/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	51609 8 FEB 04 2019
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140 QC 21 - SA	45 pcs	2/6/19	0.00 0.00	QC 21 - SA - 21	DAS
				QC 21 - SA - 70	21 9-89

Part Op 110 - Receive & Inspect for Damage & Mat'l Certs
 Descriptions: 120 - QC6- All purchased or subcontracted products
 130 - Identify as per dwg & Stock Location: _____
 140 - QC21- Final Inspection - Work Order Release

FEB 05 2019

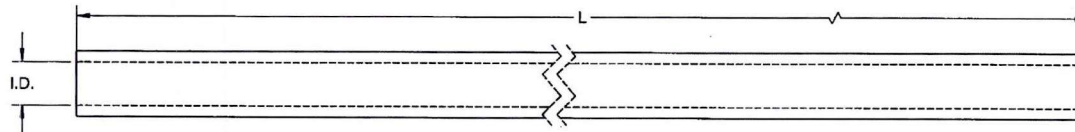
Job BOM

Part / Item	Component Name	Quantity	Operation	Container
6519T14	Tubing D5528-1	45 Ea (1 ea)	100-Purchasing	5149713

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	6519T14	45	0	0
Part Specifications				
Specifications could not be found.				

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SPECIFICATION CONTROL DRAWING



D5528-X TUBING, PVC

DART PN	DESCRIPTION	MANUFACTURER	MANUFACTURER PN	VENDOR	VENDOR PN	MATERIAL	I.D. (INCHES)	L (FEET)	COLOUR
D5528-1	TUBING	SAINT-GOBAIN CORPORATION	TYGON VERSILON SE200	MCMaster-CARR	6519T14	PVC TUBING	3/8	10	CLEAR

NOTES:

- 1) MATERIAL: SEE TABLE
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: N/A

RELEASED
2017-05-16
ECN 17-511

APPROVED

A	NEW ISSUE	WK	17.03.29
REV.	DESCRIPTION	BY	DATE
DESIGN	WK	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	WK		
CHECKED	VS	DRAWING NO. REV. A	
MFG. APPR.	LL	D5528 SHEET 1 OF 1	
APPROVED	HS	TITLE SCALE	
DE APPR.	DS	TUBING, PVC NTS	
DATE	17.03.29	COPYRIGHT © 2017 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO042340



Supplier: MCM001-VU
McMaster-Carr Supply Co,
P.O. Box 7690
Chicago, IL 60680-7690 USA
Phone: 330 995 5500
Fax: 330 995 9600

PO No: PO042340
PO Date: 1/21/19
Due Date: 1/25/19
Purchase Order Revision:
Revision Date:
Ship-To Contact: Lavoie, Chantal
clavoie@dartaero.com

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: 2% 10 Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
3		6519T14		Tubing D5528-1 : AS PER DWG D5528 REV. A PCS OF 10 FT LONG REQUIRED 9 rolls of 50 ft, bring to Sylvie in GA	Firmed	-	1/30/19	45 Ea	0 Ea	45 Ea	\$49.70/Ea	\$2,236.50
21		90480A235	100/pk	Hex Nut receive ea	Firmed	-	1/25/19	100 Ea	0 Ea	100 Ea	\$0.0842/Ea	\$8.42
Grand Total:												\$2,244.92

Order Notes

Procurement Quality Clauses
A005 RIGHT OF ENTRY
A016 PERSONNEL QUALIFICATION
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A032 DOCUMENT SPECIAL REQUIREMENTS
A033 STATEMENT OF CONFORMITY/TEST RECORDS FOR NAS, AN and MS FASTENERS
A040 NOTIFICATION OF QUALITY ESCAPE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENTS

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 1/25/19 1:39 PM dart.belanger.natasha



McMASTER-CARR®

Packing List

200 Aurora Industrial Pkwy
Aurora OH 44202-8087
330-995-5500
cle.sales@mcmaster.com

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury ON K6A 1K7
Canada

Purchase Order
PO042340
Order Placed By
Chantal Lavoie

Page 1 of 1
01/25/2019

McMaster-Carr Number
6822163-13

Line	Product	Ordered	Shipped
1	6519T14 Ultra-Chemical-Resistant Versilon PVC Tubing, 3/8" ID, 9/16" OD, 50 Feet Long	450 Feet	350

Shipped separately from our Chicago warehouse on 01/25

1	6519T14 Ultra-Chemical-Resistant Versilon PVC Tubing, 3/8" ID, 9/16" OD, 50 Feet Long	450 Feet	100
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36
9-89



McMASTER-CARR®

Packing List

200 Aurora Industrial Pkwy
Aurora OH 44202-8087
330-995-5500
cle.sales@mcmaster.com

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury ON K6A 1K7
Canada

Purchase Order
PO042340

Order Placed By
Chantal Lavoie

McMaster-Carr Number
6822163-12

Page 1 of 1

01/25/2019

Line	Product	Ordered	Shipped
1	6519T14 Ultra-Chemical-Resistant Versilon PVC Tubing, 3/8" ID, 9/16" OD, 50 Feet Long	450 Feet	100

Shipped separately from our Cleveland warehouse on 01/25

1	6519T14 Ultra-Chemical-Resistant Versilon PVC Tubing, 3/8" ID, 9/16" OD, 50 Feet Long	450 Feet	350
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